

# RILSAN®

## FINE POWDERS

# ESY YELLOW 7436

+135-3858-6433 (GuangDong)  
+188-1699-6168 (ShangHai)  
+852-6957-5415 (HongKong)

Powder ESY YELLOW 7436 - Rilsan® POLYAMIDE 11 (PA11) Powder

RILSAN® fine powders are specialty polyamide powders obtained from renewable resources. RILSAN® ESY range is designed for coating metal parts using the electrostatic spraying process. They provide superior protection against wear, impact, corrosion, chemicals as well as graffiti. Please consult Arkema literature for application method and recommendations.

性能	价值	单位	测试标准
<b>热性能</b>			
维卡软化温度, 50°C/h 50N	181	°C	ISO 306
	358	°F	
<b>粉末性能</b>			
Color	Yellow	-	-
Particle Size Distribution, ≤ 20µm	20	%	ISO 13320
Particle Size Distribution, ≥ 100µm	1	%	ISO 13320
中值粒径	80 - 120	µm	ISO 13320
	0.00315 - 0.00472	in	
熔点	183 - 188	°C	ISO 1218
	361 - 370	°F	
Vicat Point	181	°C	ISO 306
	358	°F	
密度 (松的)	0.43	-	ISO 1068
密度 (包装的)	0.63	-	ISO 1068
<b>POWDER COATING PROPERTIES</b>			
Recommended Coating Thickness	80 - 120	µm	-
	0.00315 - 0.00472	in	
覆盖率, 100µm	0.2	kg/m <sup>2</sup>	-
涂料比重, 20°C	1.19	-	ISO 1183
Persoz硬度	270	-	ISO 1522
铅笔硬度	B	-	ECCA T4
吸水率, 24h	≤ 1	%	ISO 62-1
耐磨性, 1000 周期, 1 kg, CS-17 转轮	17	mg	ISO 9352
Salt spray test according to surface preparation recommended by ARKEMA	Good adhesion after 2000 hours	-	ISO 9227

Main applications

- Metal Coating
- General Purpose

Packaging

This grade is delivered in 20kg bag.

Shelf Life

Two years from the date of delivery. For any use after this limit, please refer to our technical services.

**ARKEMA**

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<b>加工方法</b> 涂覆, Electrostatic Spray	
<b>供货形式</b> 粉料	
<b>地区供应</b> 北美, 欧洲, 亚太, 中南美洲, 中东/非洲	